

	Service Letter SL 34-1	DO - No. EASA.21J.020
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Affected Propeller:

MTV-6-()-() with Fluid Deice System.

Affected Parts:

MTV-6-()-() propeller hub : A-900-I / A-1677

Reason:

Improper clearances on the area of the propeller hub to the fluid deice nozzle which causes grinding marks on the propeller hub surface.

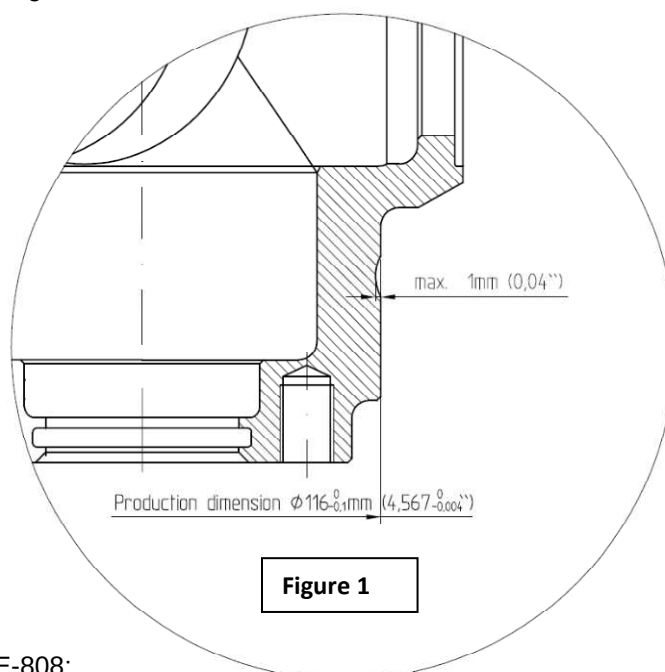
Work Procedure:

Measure the depth of the grinding mark according to Figure 1.

If the grinding mark does not exceed 1 mm (0,04 inch) in radius or 2 mm (0,08 inch) in diameter, the propeller may remain in service after an in-field repair.

Carefully smoothen the affected area using abrasive paper or linen starting with grid number 200 and finish with grid number 400.

Protect the affected surface against corrosion with Alodine.

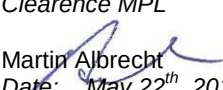

Figure 1
Publications Affected:

Overhaul Manual E-220;

Standard Practice Manual E-808;

Follow all standard procedures for disassembly / assembly and repair as described in the affected Manuals.

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This technical Information has been approved according to the procedures established for the EASA-certified Design Organization No.: EASA.21J.02